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Motor Replacement - Power Window

Removal Procedure

Caution: Do not attempt to service the regulator motor without releasing the counterbalance spring tension. The regulator lift arm is under tension from the counterbalance spring and can cause personal injury if the motor is removed from the regulator.

1. Remove the window regulator. Refer to *Window Regulator Replacement - Front Door* or *Window Regulator Replacement - Rear Door*.
2. Drill a hole through the window regulator and the sector gear.

3. Install a bolt and a nut through the hole in order to lock the sector gear in position.

4. Drill out the rivets that secure the power window motor to the window regulator.

5. Remove the power window motor from the window regulator.

Installation Procedure

1. Install the power window motor to the window regulator.

Important: Remove the nut and the bolt that were used in order to secure the sector gear in position.

2. Install the rivets in order to secure the power window motor to the window regulator.

3. Install the window regulator. Refer to *Window Regulator Replacement - Front Door* or *Window Regulator Replacement - Rear Door*.

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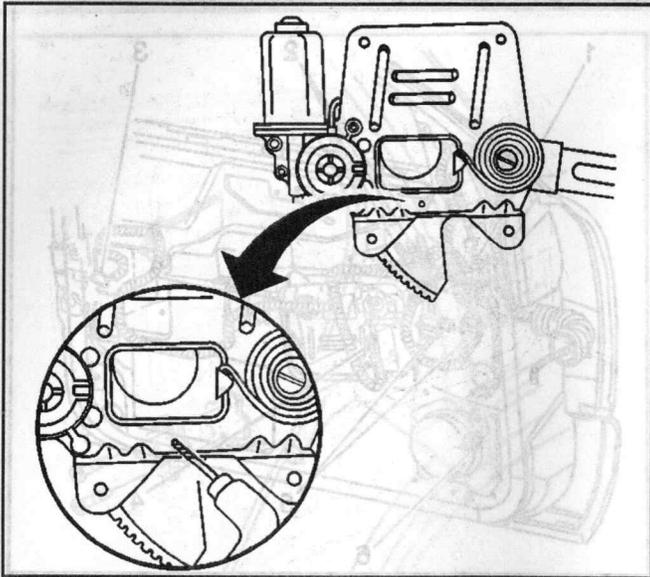
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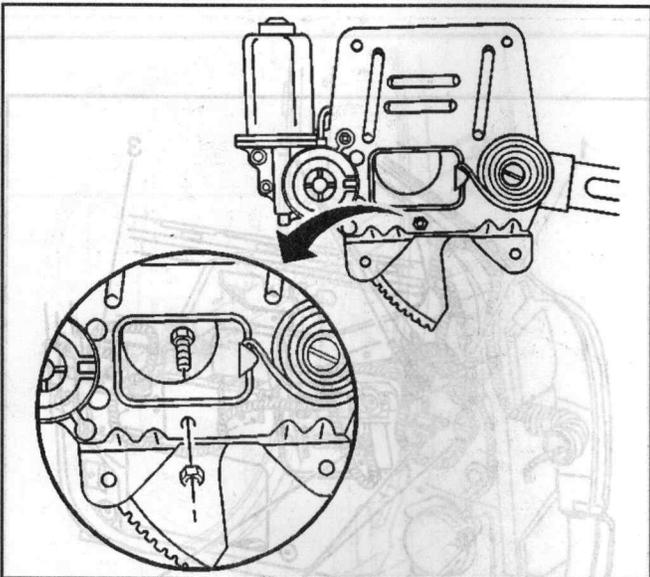
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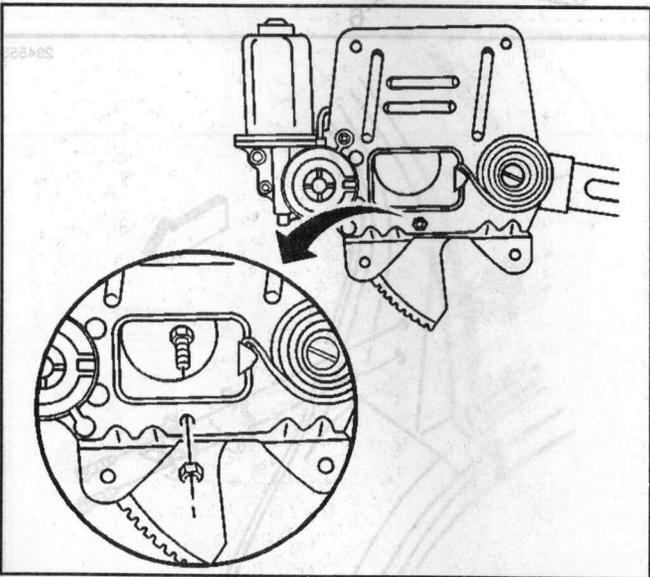
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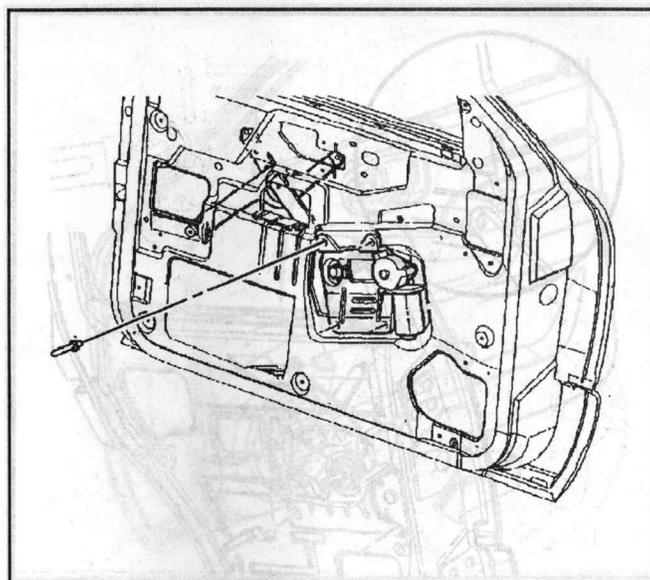
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Window Regulator Replacement - Front Door

Removal Procedure

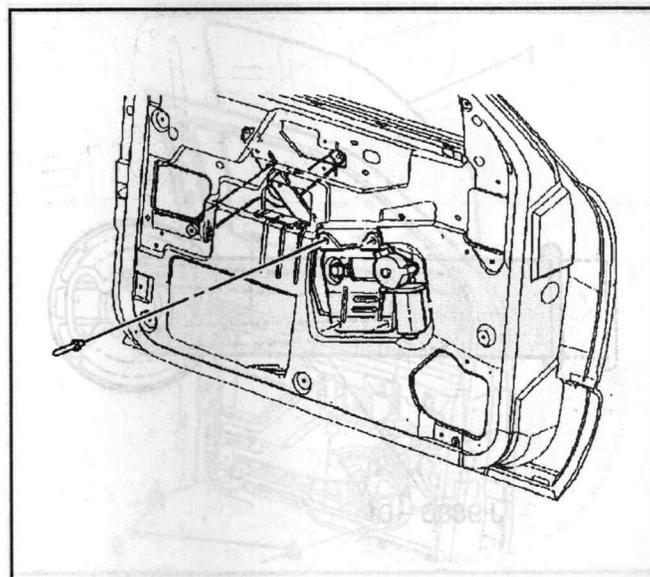
1. Remove the window. Refer to *Window Replacement - Front Door*.
2. Disconnect the electrical connector, if equipped.
3. Drill out the rivets that secure the window regulator to the door.
4. Remove the window regulator from the door.
5. Remove the power window motor, if equipped. Refer to *Motor Replacement - Power Window*.



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Installation Procedure

1. Install the power window motor, if equipped. Refer to *Motor Replacement - Power Window*.
2. Install the window regulator to the door.
3. Install the rivets that secure the window regulator to the door.
4. Connect the electrical connector, if equipped.
5. Install the window. Refer to *Window Replacement - Front Door*.



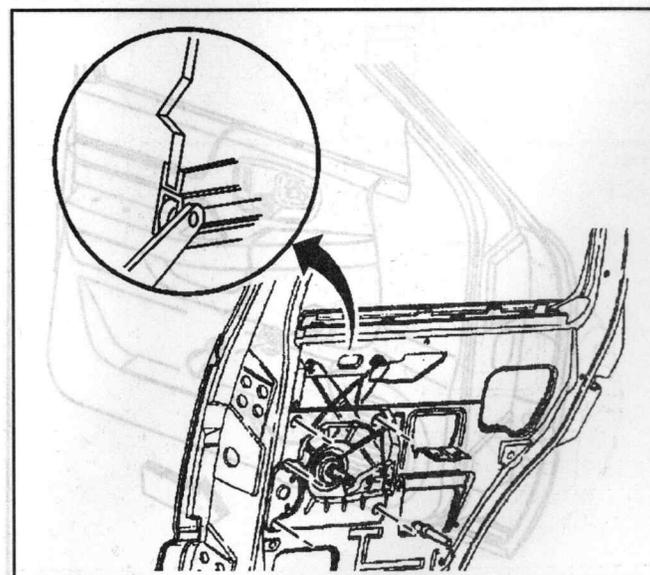
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Window Regulator Replacement - Rear Door

Removal Procedure

Important: The rear door power window motor and regulator replacement parts are sold as an assembly. Do not attempt to separate the motor from the regulator before verifying that separate replacement parts are available.

1. Remove the window. Refer to *Window Replacement - Rear Door*.
2. Disconnect the power window motor electrical connector, if equipped.
3. Remove the electrical harness retainers, if equipped.
4. Drill out the rivets that secure the window regulator to the door.
5. Remove the window regulator and the motor assembly (power windows only) from the door.



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