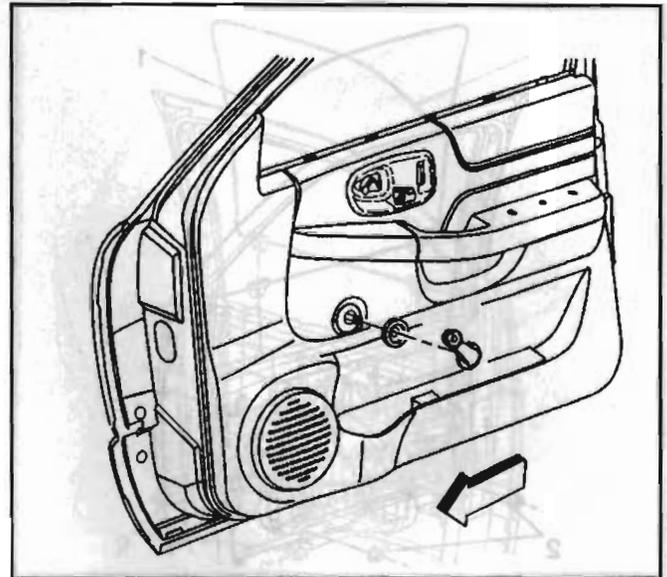


Installation Procedure

1. Install the bearing plate to the door.
2. Install the window regulator handle to the door.
3. Install the retaining clip to the handle.
4. Insert the handle onto the window regulator shaft. Ensure that the handle points toward the front of the door.
5. Push on the handle until the clip engages on the shaft.



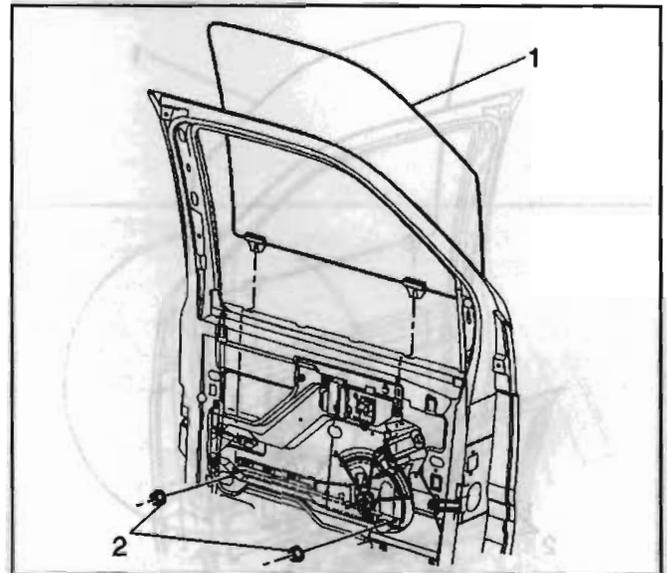
294402

Window Replacement - Front Door

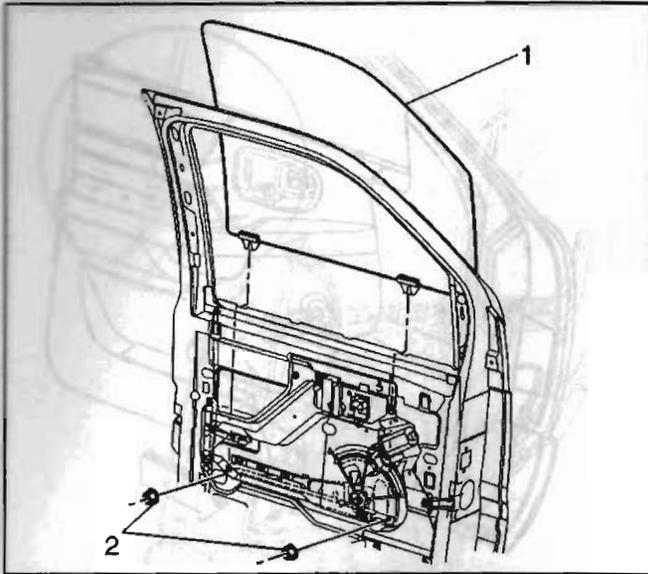
Removal Procedure

Caution: To prevent personal injury, gloves should be worn when removing broken glass.

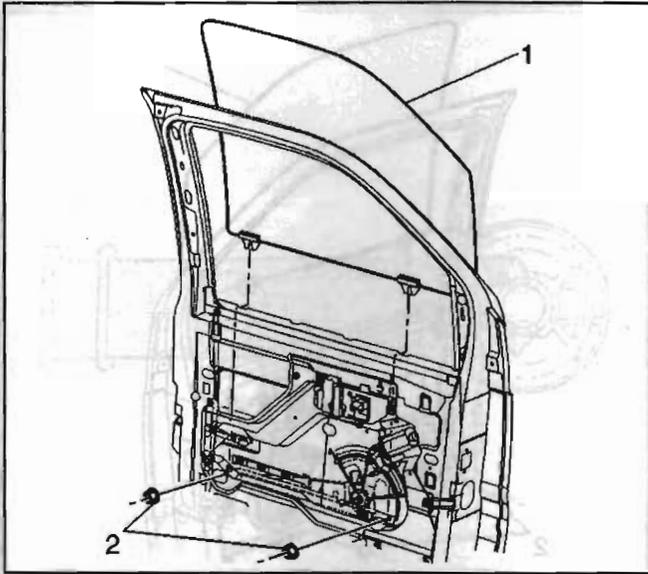
1. Lower the window about one half of the way down. In this position, the window regulator rollers will be accessible through the openings in the door panel.
2. Remove the window run channels. Refer to *Window Run Channel Replacement*.
3. Remove the window weatherstrip. Refer to *Weatherstrip Replacement - Front Door*.
4. Remove the window from the regulator.
 - 4.1. Move the window forward in order to release the sash channel from the rear regulator roller.
 - 4.2. Carefully tilt the window forward to a vertical position.
 - 4.3. Pull the window upward in order to release the sash channel from the front regulator roller.
5. Remove the window from the door (1).



333900



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333900

Installation Procedure

1. Install the window to the door (1).
2. Install the window to the regulator.
 - 2.1. Carefully rotate the glass vertically.
 - 2.2. Slide the sash channel downward into the front regulator roller.
 - 2.3. Move the window forward.
 - 2.4. Align the rear of the sash channel with the rear regulator roller.
 - 2.5. Slide the sash channel into the rear regulator roller.
3. Install the window weatherstrip. Refer to *Weatherstrip Replacement - Front Door*.
4. Install the door window run channels. Refer to *Window Run Channel Replacement*.

Window Replacement - Rear Door

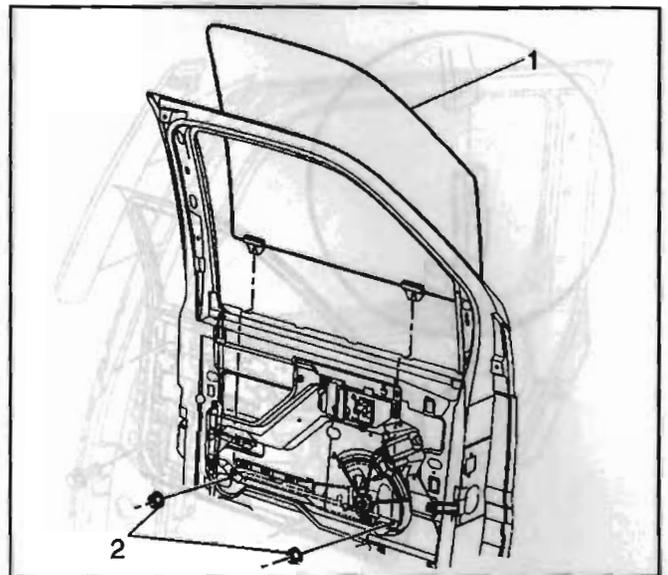
Removal Procedure

Caution: To prevent personal injury, gloves should be worn when removing broken glass.

1. Remove the door trim panel. Refer to *Trim Panel Replacement - Side Rear Door*.
2. Remove the water deflector. Refer to *Water Deflector Replacement - Door*.
3. Remove the stationary window assembly. Refer to *Rear Window Replacement in Stationary Windows*.
4. Remove the weatherstrip. Refer to *Weatherstrip Replacement - Rear Door Window*.
5. Remove the rear window run channel. Refer to *Window Run Channel Replacement*.
6. Push the window rearward.
7. Rotate the window in order to release the window sash channel from the regulator rollers.
8. Remove the window from the regulator by disengaging the retaining clip.
9. Remove the window from the door (1).

Installation Procedure

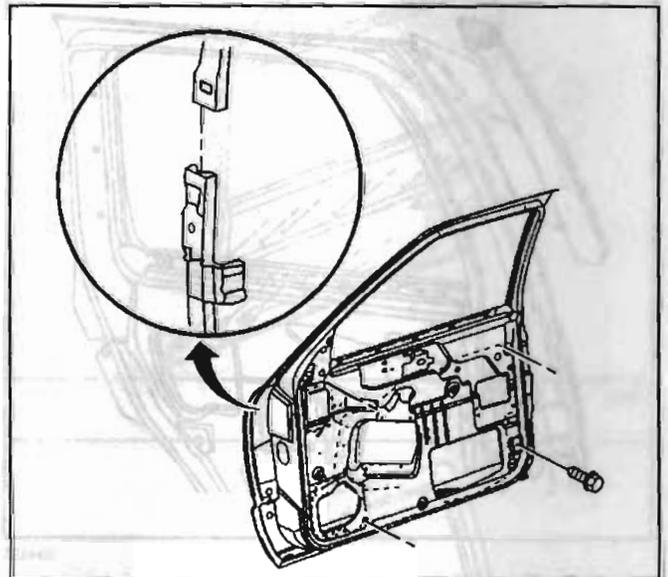
1. Move the regulator to the half-way down position in order to locate the front roller.
2. Install the window into the door (1).
3. Install the window to the regulator by engaging the retaining clip.
4. Insert the window sash channel into the rear roller.
5. Level the glass. Slide the window forward into the front roller.
6. Lift the window lightly by hand in order to inspect the alignment of the window. The window should feel stationary.
7. Install the rear window run channel. Refer to *Window Run Channel Replacement*.
8. Install the weatherstrip. Refer to *Weatherstrip Replacement - Rear Door Window*.
9. Install the stationary window assembly. Refer to *Rear Window Replacement in Stationary Windows*.
10. Install the water deflector. Refer to *Water Deflector Replacement - Door*.
11. Install the door trim panel. Refer to *Trim Panel Replacement - Side Rear Door*.



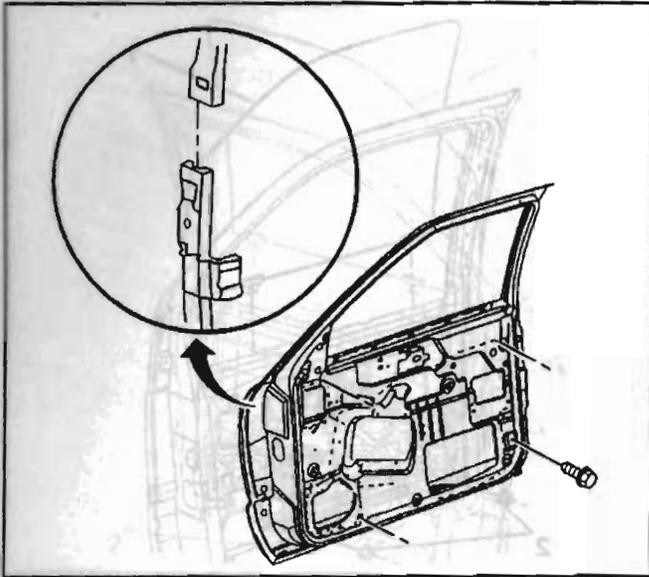
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Window Run Channel Replacement**Removal Procedure**

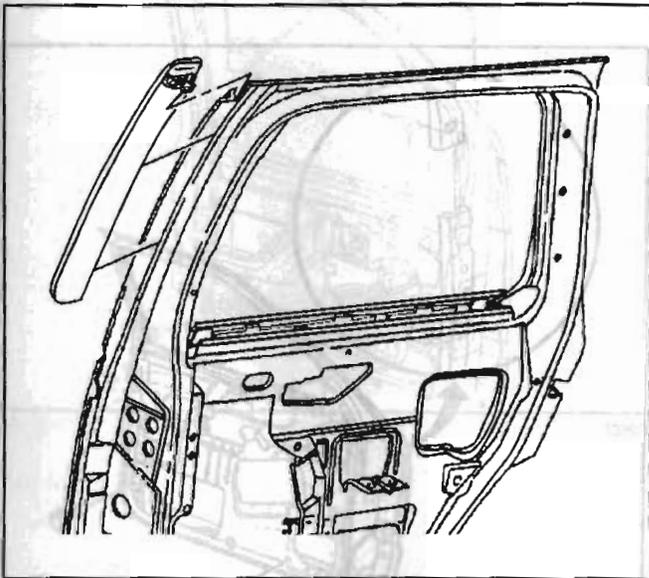
1. Remove the door trim panel. Refer to the appropriate procedure:
 - *Trim Panel Replacement - Rear Door*
 - *Trim Panel Replacement - Front Door*
 - *Trim Panel Replacement - Side Rear Door*
2. Remove the water deflector. Refer to *Water Deflector Replacement - Door*.
3. Remove the bolts that retain the front run channel to the door.
4. Carefully pull the front run channel in order to disengage the run channel from the window weatherstrip.
5. Remove the front run channel from the door.
6. Slide the window forward.
7. Remove the bolts that retain the rear run channel to the door.
8. Carefully pull the front run channel in order to disengage the run channel from the window weatherstrip.
9. Remove the rear run channel from the door.



294410



294410



294695

Installation Procedure

1. Install the rear run channel to the door.

Notice: Refer to *Fastener Notice* in Cautions and Notices.

2. Install the bolts that retain the rear run channel to the door.

Tighten

Tighten the bolts to 10 N·m (88 lb in).

3. Slide the window rearward into the rear run channel.

4. Install the front run channel to the door.

5. Install the bolts that retain the front run channel to the door.

Tighten

Tighten the bolts to 10 N·m (88 lb in).

6. Install the water deflector. Refer to *Water Deflector Replacement - Door*.

7. Install the door trim panel. Refer to the appropriate procedure:

- *Trim Panel Replacement - Rear Door*
- *Trim Panel Replacement - Front Door*
- *Trim Panel Replacement - Side Rear Door*

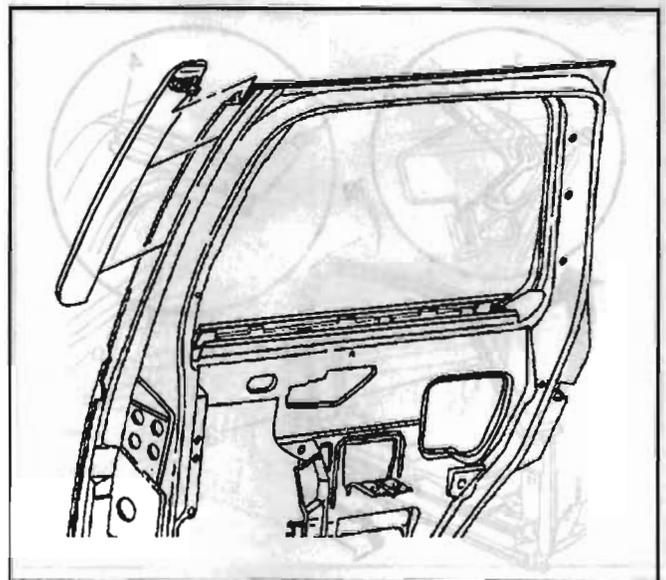
Sealing Strip Replacement - Rear Door Upper

Removal Procedure

Pull the weatherstrip from the door frame.

Installation Procedure

Push the weatherstrip molding over the door frame.



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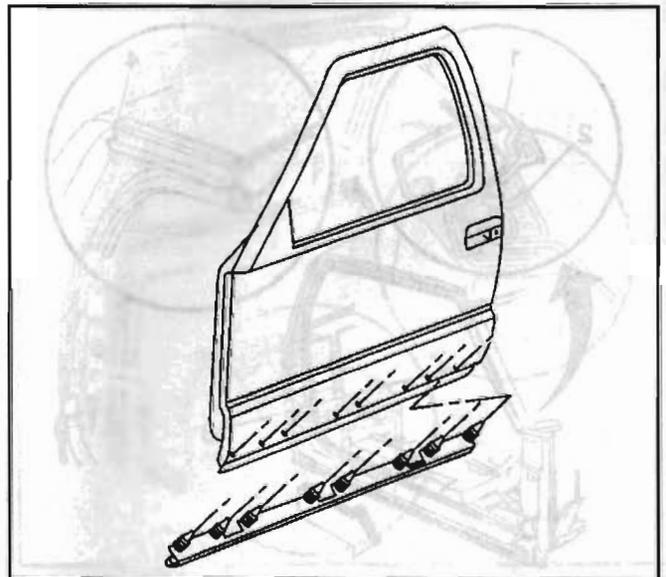
Sealing Strip Replacement - Door Bottom

Removal Procedure

Tools Required

J 38778 Trim Pad Remover

Use the J 38778 in order to remove the door rocker weatherstrip from the door.

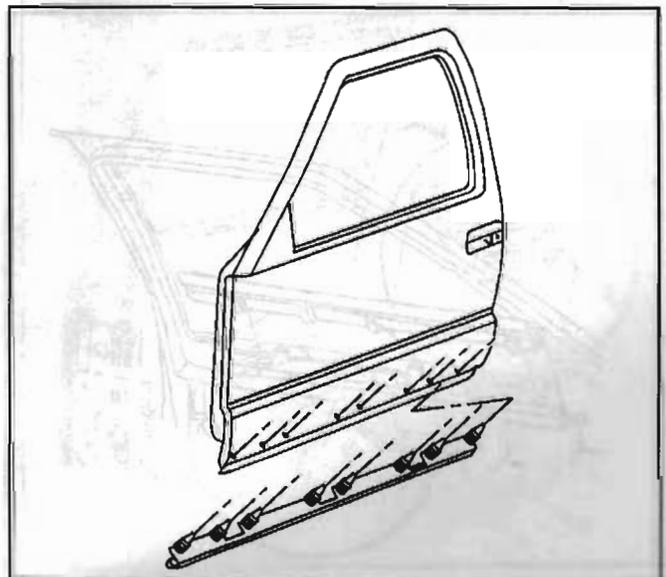


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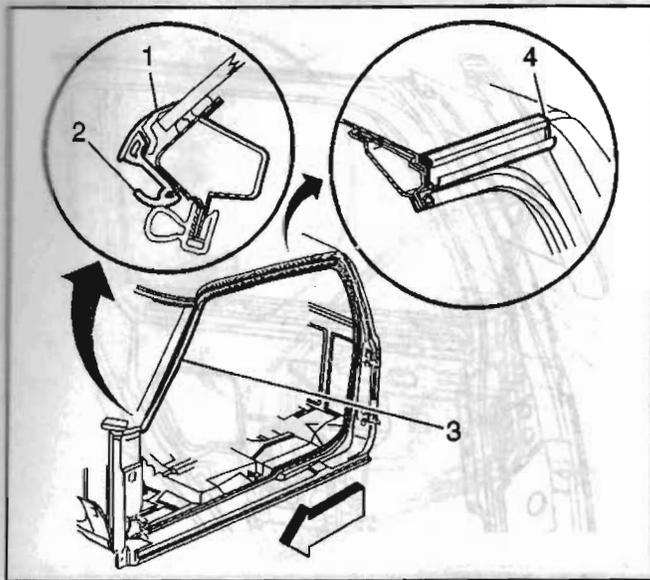
Installation Procedure

1. Position the door rocker weatherstrip.
2. Press the weatherstrip into place.

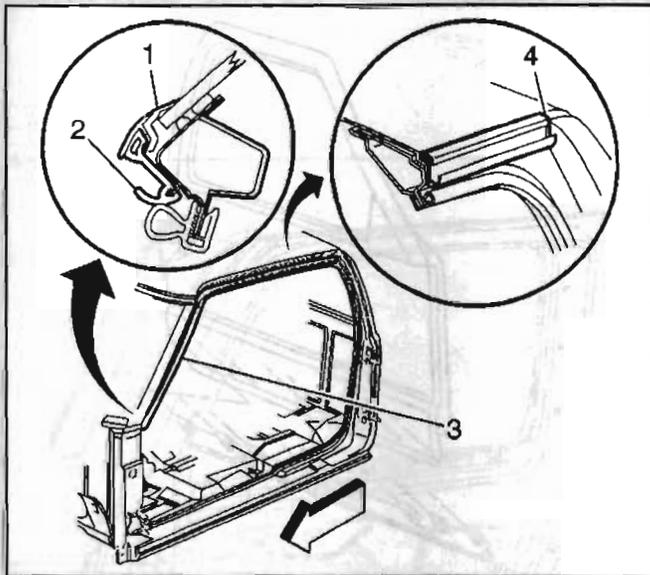


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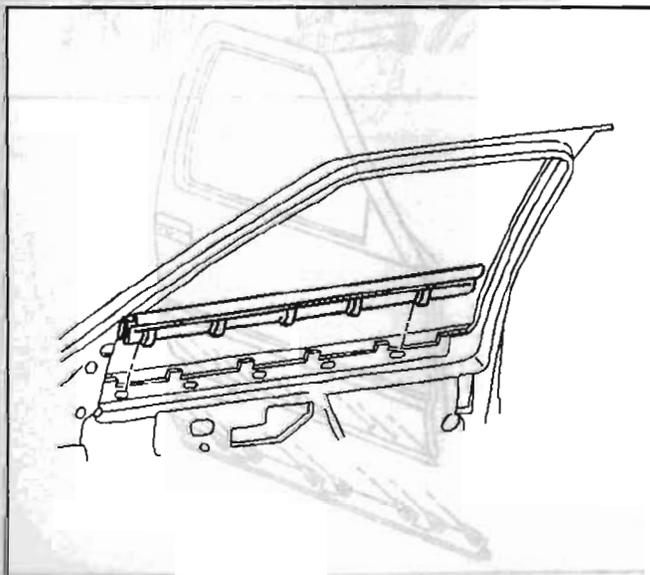
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Weatherstrip Replacement - Front Door

Removal Procedure

1. Open the door.
2. Remove the drip molding (3)

Installation Procedure

Important: Apply the drip molding in an environment free of dust or dirt that could come in contact with the sticky backing (2) and prevent proper adhesion.

1. Clean the area where the molding is to be mounted. Use a general purpose adhesive remover.
2. Clean the affected body area with wax and grease remover, and wipe with isopropyl alcohol.
3. Dry the area thoroughly.
4. Ensure the body area is at a temperature range of 21–41°C (80–105°F).
5. Ensure that the molding is at a temperature range of 21–41°C (80–105°F).
6. Install end of seal beginning at the upper rear corner (4) of front side door opening frame, towards the windshield reveal molding flange (1) removing the tape backing as seal is applied.
7. When seal is in position use a roller to firmly attach the tape to the entire contact surface.

Weatherstrip Replacement - Window

The outer door weatherstrip is used in order to seal the inner and outer door panels and the window at the belt line. The outer door weatherstrip can be replaced. Do not remove the inner sealing strip since the strip is stapled to the trim panel.

Removal Procedure

1. Open the window.
2. Remove outer door weather strip from the door.

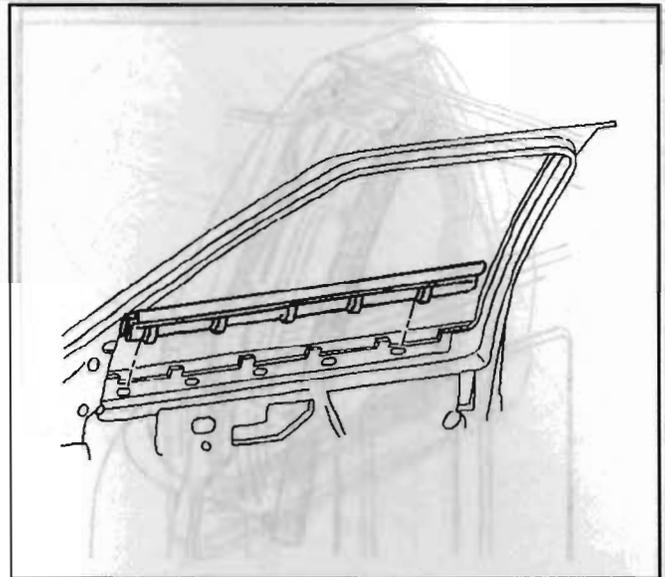
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Installation Procedure

1. Position the weatherstrip and press it into place.
2. Close the window.

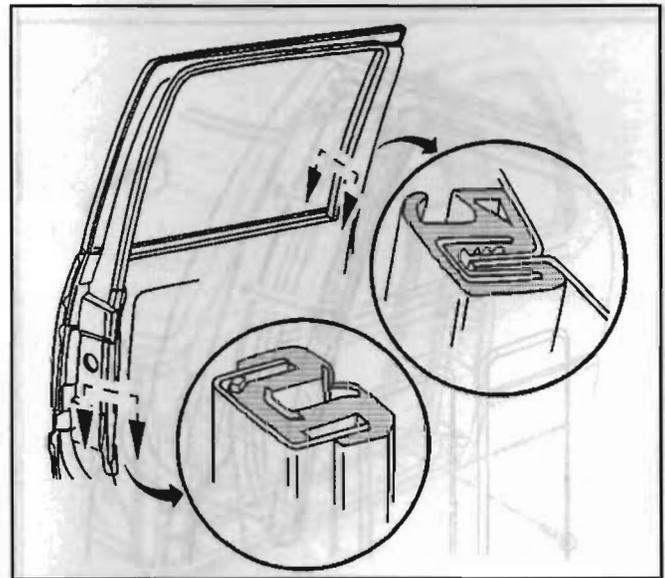


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Weatherstrip Replacement - Rear Door Window

Removal Procedure

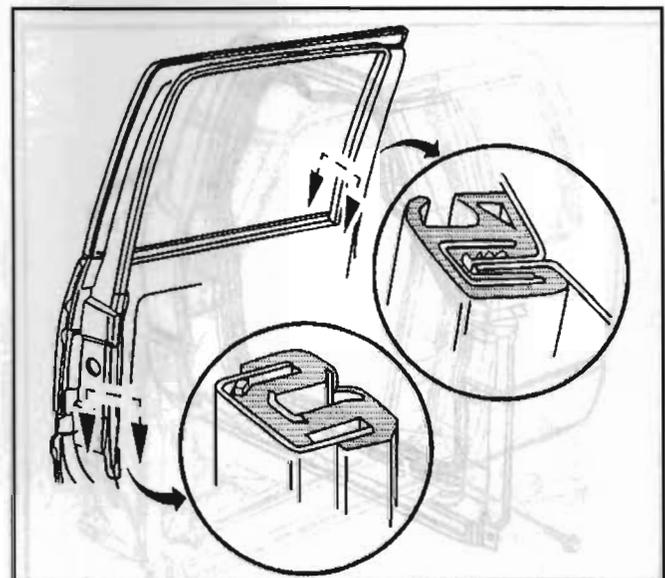
1. Open the rear side door window.
2. Remove the rear side door window weatherstrip.
Start the at butt joint and pull the weatherstrip from the window opening.



277832

Installation Procedure

1. Install the rear side door weatherstrip.
2. Locate the butt joint at the bottom center of the window opening and set the weatherstrip around the window opening.



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